



Everyone Deserves a Custom Kitchen



CRYSTAL CABINET WORKS



Bath below:
Pages 24 & 25

Kitchen below:
Country Classic and custom door styles
finished in Nutmeg stain on cherry.
The hood and refrigerator are finished
in Signature Black with wearing and
distressing.

Designed by: David Stimmel
Photography by: Charles Meacham

Custom Personalized *Style*



for *Your* Home

We know that when you start the process for a new kitchen or bath your first concerns are.... *Will I get the right design and look that I want? Can I get it at a fair price?*

With Crystal Cabinets **Keyline and Encore** product series, our approach is to make sure there are no limitations on how much the products can be custom manufactured to meet your needs. You can decide how much you want to customize the cabinets and how much you want to spend. Other companies put a limit on the amount of modifications that can be made, or charge an excessive amount in an attempt to provide what you need. Customizing is the ability to make your cabinets a special size or configuration so the final design and fit is exactly what you want.

So when we say everyone deserves a custom kitchen we mean it.



Fusion door style in White Acrylic.

Designed by: Leslie Meyer
Photography by: Gilbertson Photography



The island features the Somerset door style finished in custom paint with glaze and distressing on maple. The rest of the kitchen uses the Winthrop door style also finished in a custom paint; the refrigerator cabinetry has a custom stain on ash.

Designed by: Insignia
Photography by: Cardinal Construction

Other companies claim to *be* Custom.



Crystal is a full custom cabinet manufacturer with capability to produce many different styles, from Contemporary to Old World, French, English and American Classics. *We manufacture every kitchen one at a time just for you.*

If we do not have the style or finish you are looking for, we have a special program to custom manufacture a new creation that matches your vision for a door style, cabinet or finish.



Featuring the Focus Square door style with White Gloss foil. To keep the look clean and streamlined, all the base cabinets have full-height doors with the only exposed hardware being small finger pulls on the wall counter drawers. All of the doors have hidden touch latches.

Designed by: Christy Bradham
Photography by: David Dietrich



Designed *for* Today

We use traditional and modern techniques to create your cabinetry. Your cabinets will have their own unique tone, color and texture that look good and also stand up to the demands of everyday life.



Custom inset door style finished in Frosty White matte on PGM.

Designed by: Kathy Fredrich
Photography by: David Reeves

Featuring the Regent door style finished in Breezewood on rustic cherry. Counter wall cabinets are accented with leaded glass doors.

Designed by: Insignia
Photography by: Greg Willett

“Each kitchen is built to fit your lifestyle.”



You get the Design and Look *you* Want.



The quality of the design is a major factor in any enduring product. The last thing you want is quality custom cabinetry with a poorly designed kitchen. *Ingenuity and functionality are key.* When you are working with a design professional at an independent Crystal dealership you are working with some of the most qualified designers in the industry.

Find us online, visit a showroom, ask a lot of questions,... there is no commitment.



Featuring the Redondo door style with a custom stain on premium alder.

Designed by: Scott Purswell, CKD
Photography by: Rob Karosis

Inset cabinetry with the Deephaven Inset door style, and special arched doors, finished in Signature Nutmeg with distressing, wearing, and Van Dyke Brown Glazing on premium alder. The range cabinets and island also feature the Deephaven Inset door style, designed with a special insert panel on the island, finished in Signature Antique White with distressing, wearing, with a custom highlight on maple.

Designed by: Nor-Son, Inc.
Photography by: Scott Amundson



“You deserve a kitchen that works as hard as you do.”

Quality *is* an Investment.



Many studies have shown that the best return on investment is improving the quality of your kitchen or bath. All of our fine cabinetry is made in the U.S.A and backed with a limited lifetime warranty.

We want to exceed your expectations, and we consider the measure of quality by the level of your satisfaction.



Featuring the Inset Ridgeway door style finished in Nutmeg on cherry.

Designed by: Sarah Spiroff
Photography by: Scott Dubose

Featuring the French Villa Square inset door style finished in Designer White on PGM. Bead board accent is finished in Cape Cod on premium alder.

Designed by: Olivia Chapman, CKD
Photography by: Terry Goss Photography



The Focus Square door style featuring Gloss White foil with aluminum Accent Channel.

Designed by: Jamie Goldberg with Terry Smith Cabinetry and Design
Photography by: Doyle Terry





Featuring the French Villa Square inset door style finished in Cotton White matte on PGM. The butler's pantry is finished in a custom blue paint on PGM.

Designed by: Chip Wade
Photography by: Greintime Productions

We *are* Unique.



Our approach to crafting custom cabinetry is unparalleled in the industry. Crystal has been family-owned and operated since 1947. We build every cabinet order one at a time to your exact design requirements. It may not seem like a big deal, but we are not aware of any other company that does it quite like us.

“No matter what room, you can be assured of the same quality and features as our kitchen cabinetry.”

Bathroom, bedroom, study... *any* room.



Regent door style with eased edge finished in Signature Salem with Black Glaze on walnut.

Designed by: Insidesign
Photography by: Cardinal Construction



Featuring a custom door style finished in Signature Umber with Black Highlight on Lyptus.

Designed by: Lynn Larson
Photography by: Paladino Photography



Hampstead door style finished in Black flat sheen on maple.

Designed by: Sarah Aronson
Photography by: Douglas Johnson



Custom cabinets maximize unused space under the stair well. Finish is Antique White.

Designed by: elizaBeth Marcocci, CKD
Photography by: elizaBeth Marcocci, CKD

Relax *and* Bathe—*In Style.*

The beauty of Crystal cabinetry is that it enhances any environment. All you have to do is enjoy your new space!



These matching vanities feature the Hampstead door style finished in Blackstone on Lyptus. The tall cabinet is finished in Frosty White on the French Villa Square and a custom mullion door styles.

Designed by: Sue Shinneman, CKD and Katie Ott, AKBD
Photography by: Matt Kocoureck



Featuring the Springfield door style finished in Espresso on maple.

Designed by: Katie Ott, AKBD
Photography by: Matt Kocoureck

Greenfield door style with a custom edge finished in a custom paint on maple.

Designed by: Insignia
Photography by: Cardinal Construction



The French Villa Square door style finished in Sage paint on maple.

Designed by: Kayron Brewer, AKBD

Photography by: Roger Turk, Northlight Photography



Details Make *the* Difference.



There are three different types of cabinet box construction in the kitchen and bath industry and Crystal offers all of them. There are no real advantages in choosing one over the others. It can be a personal preference, or a specific box type may fit the style of your home better.

CRYSTAL'S KEYLINE SERIES

Face framed box construction is made with a 3/4" thick solid wood frame attached to the face of the cabinet. Typically cabinet doors overlay the frame.

Inset box construction is made with a 3/4" thick solid wood frame attached to the face of the cabinet. Cabinet doors mount inside the frame flush to the box frame.

CRYSTAL'S ENCORE SERIES

Frameless box construction is sometimes referred to as Full Access or European. There is no face frame and box is constructed with 3/4" sides, top and bottom, and matching edge banding.

When it comes to materials used to construct Keyline and Encore cabinets, Crystal uses the finest materials available:

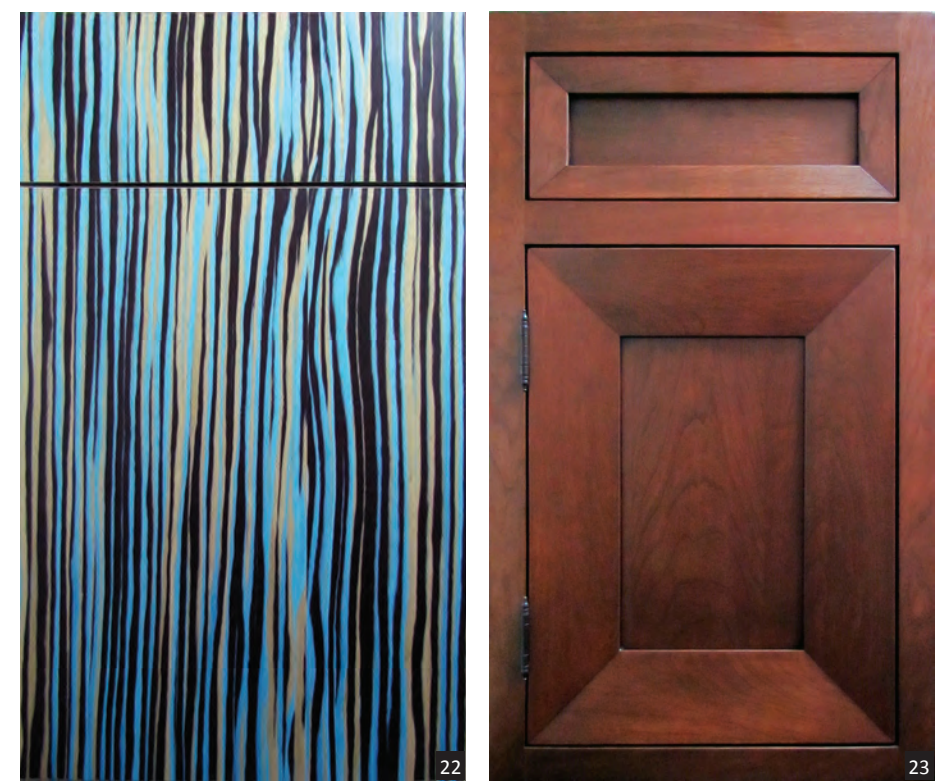
- All plywood sides, top, bottom and back.
- Drawer boxes are 3/4" dovetailed, natural maple veneer plywood. Solid wood option available.
- Drawer guides are concealed, full extension with soft close feature.
- Option of self-closing, soft-close hinges on doors.

If all this seems a bit confusing, it is a good idea to visit your local showroom and see for yourself the differences.



- 1- Manchester finished in Signature Overcast with Pewter Highlight on PGM
- 2- Country French Square finished in Nutmeg on cherry
- 3- French Villa Arched finished in Signature Antique White with Van Dyke Brown Highlight, wearing, distressing and cracking on maple
- 4- Stratus Square finished in Tarragon on MDF
- 5- Palo Alto finished in Stone Bluff on PGM
- 6- Springfield finished in Natural on special request African Mahogany veneer
- 7- Style H Mullion door
- 8- Benton finished in Signature Greystone with Black Highlight on red oak
- 9- Newport finished in Cherry Hill on cherry
- 10- Downing Way finished in Signature Wheaton with Black Highlight on cherry
- 11- Breckenridge finished in Breezewood on maple
- 12- Banning finished in Golden Rod on quarter-sawn white oak
- 13- Wilmington finished in Saddle Brown on cherry
- 14- Beaded Deephaven finished in Sig. Antique White with Van Dyke Brown HL, wearing, distressing and cracking on maple
- 15- Carlton finished in Designer White on PGM
- 16- Halifax finished in Signature Terra Taupe with Van Dyke Brown Brushing, distressing and heavy wearing on maple
- 17- Manhattan with narrow carbonized bamboo
- 18- Country French Arched finished in Signature Waterfall with Pewter Highlight on maple
- 19- St. Croix finished in Chestnut on quarter-sawn white oak
- 20- Deephaven finished in Signature Rub-thru Antique White over Umber with Pewter Highlight, distressing, cracking and rasping on knotty alder
- 21- Banning finished in Signature Blackstone with Black Highlight on special request Lyptus
- 22- Springfield with a special request engineered veneer
- 23- Custom door finished in Signature Cinnamon with Black Highlight on cherry

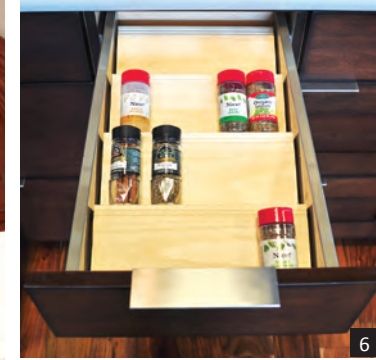
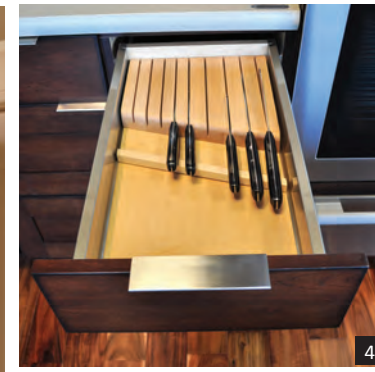
Visit www.crystalcabinets.com to see all standard door styles.



The Finishing Touch.

Our exclusive hand wiped finish is a multi-step process that has been developed over many years. Our exclusive LuxGuard finish is thicker and more durable than most. You can really see and feel the difference! Our skilled finish experts apply each coat until every cabinet reaches fine furniture quality. This process creates a very rich, smooth and durable finish with exceptional scratch and scuff resistance. A UV inhibitor also protects against fading while maintaining color.

In addition to our extensive collection of standard finishes we also offer custom finishes to create the exact look you want.



- 1- Pull-out Knife Block
- 2- Custom Tilt-down Tray Storage
- 3- Twister Revolving Corner System
- 4- Base Knife Drawer Block
- 5- Pantry Pull-out
- 6- Spice Storage Drawer
- 7- Wall Narrow Pull-out Storage
- 8- Blind Base Special
- 9- Pan & Lid Pull-out
- 10- Swing-up Mixer Shelf
- 11- Pull-out Baskets
- 12- Square Corner Three Drawer
- 13- Wine Glass Holder
- 14- Pull-out Waste Baskets
- 15- Blind Base Storage
- 16- Base Drawer Knife Block Deluxe
- 17- Champagne Finish Drawers



COVER & INSIDE BACK COVER:
Inset cabinetry featuring a custom door style finished in Designer White on PGM. The hutch features the French Villa Square door style finished in a custom paint with Pewter Highlight on maple. The island is Signature Natural with Black Highlight on walnut.

Designed by: V6B design group
Photography by: V6B design group



A question of doing it right... at Crystal, **EARTH MATTERS.**



Our cabinet manufacturing facilities have achieved certification under the Kitchen Cabinet Manufacturers Association's Environmental Stewardship Program (ESP).

Crystal is proud to have been directly involved with the development of the program, which is designed as a framework for manufacturers to highlight sound environmental business practices concerning: product and process resources management, air quality, environmental management policies and systems, and community relations.



Kitchen Cabinet Manufacturers Association
Environmental Stewardship Program
All products impact the environment.
For ESP program criteria, visit www.greencabinetsource.org



Where do I go from here?

This brochure is intended to be an introduction guide to Crystal Cabinet Works and the products series; *Keyline and Encore*. Your next step would be to visit our web site and learn more details about the products and services that we offer.

Visiting a showroom is the only way to examine the richness of our finish, truly experience the smooth operation of the doors and drawers, and explore design options.

Find an independent Crystal dealer at: www.crystalcabinets.com



The best reasons to favor Crystal don't come from us.

For more than 65 years we have had many customers of varying age, profession and budget comment how pleased they are with their Crystal kitchen or bath. We would like to add your name to our list.

We invite you to visit an independent Crystal showroom and experience the exceptional craftsmanship that goes into all of our products, and discover for yourself why *everyone deserves a custom kitchen.*



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